



883

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The components are secured in specially manufactured fixtures throughout the process, allowing the cathode to target the machining point and thus achieving optimum results. Additional factors in this context are machining stresses and duration.

CHARACTERISTICS

- contact-free method
- targeted deburring
- suitable for the machining thin-walled, sensitive components
- regardless of component microstructure and degree of hardness
- no thermal or mechanical influence
- no production of secondary burrs

LOCATIONS:

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